INDUSTRIAL CHEMISTRY B.Sc. (Part-I) 2004-2005

The examination shall consist of three papers and a practical examination as follows:

PAPER-I

Industrial Aspects of Organic Chemistry & Inorganic Chemistry.

- 1. Nomenclature Generic names, Trade names
- 2. Raw materials for organic compound: Petroleum: Natural gas, Fractionation of crude oil, cracking, reforming, hydroforming, isomerisation.
- **3. Coal :** Types, structure, properties, distillation of coal, chemicals derived therefrom.
- 4. Renewable natural resources: Cellulose, Starch-Properties, modification, important ind. chemicals drrived from them, Alcohol and alcohol based chemicals, oxalic acid, furfural.
- 5. Basic metallurgical operations: Pulverisation, Calcination, Roasting, Refining.
- 6. Physicochemical principles of extractionof: Iron, Copper, Lead, Silver, Sodium, Aluminum, Magnesium, Zinc, Chromium.
- 7. Inorganic materials of industrial importance: Their availability, forms, structure and modification. Alumina, silica, silicates, clays, mica, carbon, zeolites.

PAPER-II

Industrial Aspects of Physical chemistry and Material & Energy Balance :

- 1. Surface chemistry and Interfacial phenomena: Adsorption isotherm, Sols, Gels, Emulsions, Microemulsions, Micelles, Aerosols, Effect of surfactants, Hydrotropes.
- Catalysis: Introduction, types-Homogeneous and Heterogeneous, Basic principles, mechanisms, Factors affecting the performance, Introduction to phase transfer catalysis, enzyme catalysed reactions- rate model, Industrially important reactions.
- Dimensions and units: Basic chemical Calculations- Atomic weight, molecular weight, equivalent weight, mole, Composition of - (i) Liquid mixtures, and (ii) gaseous mixtures.

- 4. Material Balance without Chemical Reactions: Flow diagram for material balance, simple material balance with or without recycle or by-pass for chemical enginerring operations such as distillation, absorption, crystallisation, evaporation, extraction, etc.
- Material Balance involving Chemical Reaction: Concept of limiting reactant, conversion, yield, Liquid phase reaction, gas phase reactions, with/without recycle or by-pass.
- **Energy Balance :** Heat capacity of pure gases and gaseous mixtures at constant pressures. Sensible heat changes in liquids. enthalpy changes.

PAPER-III

Unit Operation in Chemical Industry & Utilities and fluid Flow and Heat Transport in Industry.

- 1. **Distillation**: Introduction; Batch and continuous distillation, Separation of azeotropes, Plate columns and packed columns.
 - **Absorption:** Introduction; Equipments- packed columns, spray columns, bubbnle columns, packed bubble columns, mechanically agitated contactors.
- Evaporation Introduction; Equipments- short tube (standard) evaporator, forced circulation evaporators, falling film evaporators, climbing film (upward flow) evaporators, wiped (agitated) film evaporator.
 - Filtration Introduction; Filter media and filter aids, Equipmentsplate and frame filter press, nutch filter, rotary drum filter, sparkler filter, candle filter, bag filter, centrifuge. Drying - Introduction; Free moisture, bound, moisture, drying curve; Equipments- tray dryer, rotary dryer, flash dryeer, fluid bed dryer, drum dryer, spray dryer.
- 3. Crystallization Introduction: solubility, supersaturation, mucleation, crystal growth; equipment- tank crystallizer, agitated crystallizer, evaporator crystallizer, draft tube crystallizer.
- 4. Extraction Introduction: selection of solvents; Equipments- spray column, packed column, rotating disc column mixer-settler.
 - Mixing Introduction; mixing or liquid-liquid, solid-solid, liquid-solid systems.

Utilities in Chemical Industry

Fuel - Types of fuels - Advantages and disadvantages combustion of fuels, calorific value. Specifications for fuel oil.

Biolers-Types of boilers and their functioning

Water-Specifications for industrial use, various water treatments.

Steam - Generation and use.

Air - specifications for industrial use, Processing of air.

Fluid Flow: Fans, blowers, compressors, vacuum pumps, ejector
Pumps: Reciprocating pumps, Gear pumps, Centrifugal pumps.

Heat Transfer: Heat Exchangers- shell and Tube type; finned tube heat exchangers, plate heat exchangers, refrigeration cycles.